



DECK LAYING INSTRUCTIONS

Tools recommended:

- Pencil
- Razor/utility knife,
- 1/8 inch v-notch trowel

Begin by laying your Flexiteek deck out flat in a warm, shaded area for at least two hours. This will allow the Flexiteek material to reduce internal tension and flatten out.

Following these simple step-by-step instructions will ensure a professional Flexiteek installation:

Preparation

1. Clean the areas on your boat to be covered with soap & water to remove any dirt, dust, grease, insect droppings, etc.
2. Once the Flexiteek deck has flattened out, do a "dry" run on your vessel by laying out the Flexiteek material in the areas. If necessary, minor adjustments can be made with a razor knife
3. When you are satisfied with the position and fit of the deck, trace the perimeter with a pencil So that you know where to apply the adhesive.
4. Remove deck and lay flat in a shaded area.

Laying down your deck

TIP: The best time to perform installation is in the morning or late afternoon and under cover. Excessive heat causes the glue to dry quickly, not giving you time to position panels correctly.

5. Cut the end off the sausage, squeeze out the adhesive (like a tube of toothpaste). Apply adhesive in a 6sq ft area and spread evenly with a 1/8 inch v-notch trowel. One sausage will cover approximately 6 sq ft - this is an excellent guide to ensure that you are using the correct amount of glue.



TIP: Comb adhesive lines in the direction of the planks/caulk lines.

6. Lay the Flexiteek panel onto the adhesive in a rolling motion ensuring air is "rolled out" as you go.



TIP: If you get any glue on the surface of your Flexiteek deck, leave it there until it dries and sand off with 60 grit sandpaper

TIP: Avoid kneeling on deck while the glue is wet; lay a board down to distribute your weight

TIP: All edges, especially corners and curves should be taped down to ensure good adhesion. Leave tape on for a minimum of 24 hrs.